

Our "know-how" and equipment is highly customized to meet the unique and complex requirements of bolted gasket assemblies such as raised face and ring-type joint flanges, as well as heat exchanger and manway flanges up to 144 inches.

Resource planning and careful operations management ensures the flexibility to mobilize personnel and equipment to meet the customer's constantly changing requirements and still ensure the highest quality of work and customer satisfaction.



**INTEGRA's Machining Division has demonstrated the ability and resources to complete major plant outage contracts to tight schedules**

Many major plant outages require machining services with a substantial proportion of pipecutting, weld prepping and heat exchanger flange re-facing.

INTEGRA has experienced technicians who can work effectively in and around the confines of boilers and heat exchangers.

Special purpose machines are available to suit the wide range of pipe diameters, wall thickness and restricted access areas. The ability to simultaneously cut and weld prep is advantageous on many applications

### INTEGRA'S ON-SITE MACHINING SERVICES

- Flange Facing
- Spot Facing
- Milling
- Line Boring
- Weld Prepping
- Pipe Cutting



***Bolting The World's Critical Joints***